Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Great Lakes Automation
Job Number	FC-24-21246
Part Name	Bracket

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl Drive Unit Parts			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-24-316	3/16" Springs for 24" Drive Unit	11	
SP-24-18	1/8" Springs for 24" Drive Unit	1	
#24	Rubber Isolation Feet for Drive Unit	4	
Inline Drive Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	4	
SP-IN-332	3/32" Springs for Inline Driver	1	
Hopper Drive Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	3	
#27	Rubber Isolation Feet for Hopper Driver	4	

Control Box Components			
121-000-2005	Rodix FC-205 Plus Controller for Bowl, Hopper, and Inline	3	
123-000-0145	Control Cable for Rodix FC-205 to Potentiometers	3	
8921030000	Weidmuller 24V Relay, 4CO	1	
1122750000	Weidmuller 12V Relay, 1CO	1	
123480000	Weidmuller 12V Relay, 2CO	1	
EX9PBD23	Noark Electric 22mm Selector Switches	3	
EX9IL2N3	Noark Electric 22mm Pilot Light, Green	1	
Sensors and Cables			
Q4XTBLAF500Q8	Banner Q4X Laser Sensor for Bowl Level Sensor	1	
RKT4-225/5M	Lumberg M12 Cordset for Q4X	1	
FS-N41C	Keyence Main Unit Amplifier	1	
FU-77TZ	Keyence Fibers for Linear Track Switch	1	
OP73864	Keyence M8 Cordset for Amplifier to Control Box	1	
123-170	Acclerometer for Bowl Speed Control	1	Potentiometer would need to be disabled to activate accelerometer
Pneumatic Components			
AW30-N02E-Z-B	SMC Air Filter/Regulator	1	
PCM10-125-02B	2 Port Air Outlet Manifold	1	
AV3000-N03-5K02B-Z-A	SMC Air Regulator w/ Electric Shutoff Valve, 3/8" NPT, w/ Gauge	1	
FCI100	Flexible/Mountable Airjet	2	